



TurbineAero Engines Technics – Tempe supports the following APU Parts Numbers for repair:

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Honeywell GTCP131-9 Series APU Part Capability			
APU	Part Number	Description	Repair Authority
131-9	3827385-	LOAD COMP RET PLATE	02-05
131-9	3827385-1	LOAD COMP RET PLATE	02-05
131-9	3827402	HOUSING ASSY- DIFFUSER	49-26-85
131-9	3827402-3	HOUSING ASSY- DIFFUSER	49-26-85
131-9	3830418-	FUEL NOZ SHROUD	02-10
131-9	3830418-1	FUEL NOZ SHROUD	02-10
131-9	3840165-	T2 ROTOR	96-01
131-9	3840165-4	T2 ROTOR	96-01
131-9	3840170-	COUPLING SHAFT	01-81
131-9	3840170-2	COUPLING SHAFT	01-81
131-9	3840171-	COUPLING SHAFT	01-82
131-9	3840171-2	COUPLING SHAFT	01-82
131-9	3840172-	AFT BRG SHAFT	01-83
131-9	3840172-1	AFT BRG SHAFT	01-83
131-9	3844575-	SHROUD-SEGMENT-TURB 2STG	49-26-85
131-9	3844575-2	SHROUD-SEGMENT-TURB 2STG	49-26-85
131-9	3844575-3	SHROUD-SEGMENT-TURB 2STG	49-26-85
131-9	3844582-	STATOR SEAL WELDMENT - 2STG	49-26-85
131-9	3844582-1	STATOR SEAL WELDMENT - 2STG	49-26-85
131-9	3844582-2	STATOR SEAL WELDMENT - 2STG	49-26-85
131-9	3844738-	STATIONARY AIR SEAL	01-89
131-9	3844738-5	STATIONARY AIR SEAL	01-89
131-9	3844738-6	STATIONARY AIR SEAL	01-89
131-9	3844760-	T1 NOZ SEGMENT	04-13 / 01-90
131-9	3844760-2	T1 NOZ SEGMENT	04-13 / 01-90
131-9	3844760-3	T1 NOZ SEGMENT	04-13 / 01-90
131-9	3844864-	T2 STATOR	01-95
131-9	3844864-1	T2 STATOR	01-95
131-9	3844917-	RETAINER ASSY - BRG	DER 03-28
131-9	3844917-1	RETAINER ASSY - BRG	DER 03-28
131-9	3844908-2	Support Nozzle	

Honeywell GTCP331-200/250 Series APU Part Capability			
APU	Part Number	Description	Repair Authority
331-200/250	3810127-	BEARING INLET	01-08 / 01-44
331-200/250	3810127-1	BEARING INLET	01-08 / 01-44
331-200/250	3810138-	COMPRESSOR SHROUD	01-12
331-200/250	3810138-1	COMPRESSOR SHROUD	01-12
331-200/250	3810138-2	COMPRESSOR SHROUD	01-12
331-200/250	3810176	INLET HOUSING ASSY	97-68 / 07-02
331-200/250	3810187	HOUSING, 3826138-3 (EB WELD)	02-12 / 03-08
331-200/250	3810224	LAB SEAL, 3600459-6 (EB WELD)	01-40
331-200/250	3810259	SEAL, 3600825-2 (EB WELD)	96-10 / 96-33
331-200/250	3810259-3	IGV Housing	96-10 / 96-33
331-200/250	3822065-	SHAFT COUPLING	N/A
331-200/250	3822067	1st STAGE COMP ROTOR	97-47
331-200/250	3822068	2nd STAGE COMP ROTOR	97-45
331-200/250	3822074	LOAD COMP ROTOR	97-48
331-200/250	3822074-3	LOAD COMP ROTOR	97-48
331-200/250	3822077	TIE SHAFT	97-59
331-200/250	3822080	COMPRESSOR	97-48
331-200/250	3826125	CARRIER SEAL	49-23-49
331-200/250	3826140	SCROLL HSG	N/A
331-200/250	3826141-	SHROUD	02-40
331-200/250	3826141-5	SHROUD	02-40
331-200/250	3826141-7	SHROUD	02-40
331-200/250	3826141-8	SHROUD	02-40
331-200/250	3826141-9	SHROUD	02-40
331-200/250	3826262-	2nd STAGE DIFFUSER ASSY	49-23-49
331-200/250	3826282-1	2nd STAGE DIFFUSER ASSY	49-23-49
331-200/250	3826282-2	2nd STAGE DIFFUSER ASSY	49-23-49
331-200/250	3840002-	1st STAGE TURBINE WHEEL ASSY	49-23-49
331-200/250	3840002-1	1st STAGE TURBINE WHEEL ASSY	49-23-49
331-200/250	3840002-2	1st STAGE TURBINE WHEEL ASSY	49-23-49
331-200/250	3840002-3	1st STAGE TURBINE WHEEL ASSY	49-23-49
331-200/250	3840002-4	1st STAGE TURBINE WHEEL ASSY	49-23-49
331-200/250	3840002-5	1st STAGE TURBINE WHEEL ASSY	49-23-49
331-200/250	3840004-	BLADE-1 STG TURB ROTOR	49-23-49
331-200/250	3840004-1	BLADE-1 STG TURB ROTOR	49-23-49
331-200/250	3840004-2	BLADE-1 STG TURB ROTOR	49-23-49
331-200/250	3840004-5	BLADE-1 STG TURB ROTOR	49-23-49
331-200/250	3840006-1	COMPRESSOR SHAFT	49-23-49
331-200/250	3840007-1	T2 TURBINE DISK	N/A

APU	Part Number	Description	Repair Authority
331-200/250	3840008-1	2nd STAGE TURBINE BLADE	97-18, 98-05
331-200/250	3840008-2	2nd STAGE TURBINE BLADE	97-18, 98-05
331-200/250	3840011-1	CURVIC COUPLING SEAL	99-04
331-200/250	3840011-2	CURVIC COUPLING SEAL	99-04
331-200/250	3840011-3	CURVIC COUPLING SEAL	99-04
331-200/250	3840011-4	CURVIC COUPLING SEAL	99-04
331-200/250	3840016-1	CURVIC COUPLING SEAL	N/A
331-200/250	3840016-2	COUPLING & SEAL ASSY	49-23-49
331-200/250	3840019-1	1ST STAGE DISK	49-23-49
331-200/250	3840022-2	3rd STAGE T. WHEEL	95-10
331-200/250	3840022-3	3rd STAGE T. WHEEL	95-10
331-200/250	3840022-4	3rd STAGE T. WHEEL	95-10
331-200/250	3844001-1	TRANSITION LINER	93-18
331-200/250	3844001-3	TRANSITION LINER	93-18
331-200/250	3844007-1	STAGE 1 STATOR	97-11
331-200/250	3844008-1	1st STAGE TURBINE STR	96-25
331-200/250	3844009-1	2nd STAGE TURBINE STR	94-27 / 96-32
331-200/250	3844011-	2nd STAGE STR SEAL	N/A
331-200/250	3844011-1	2nd STAGE STR SEAL	N/A
331-200/250	3844011-2	2nd STAGE STR SEAL	N/A
331-200/250	3844011-3	2nd STAGE STR SEAL	N/A
331-200/250	3844011-5	2nd STAGE STR SEAL	N/A
331-200/250	3844011-9	2nd STAGE STR SEAL	N/A
331-200/250	3844012-1	2nd STAGE TURBINE STR	95-07 / 97-67
331-200/250	3844012-3	2nd STAGE TURBINE STR	95-07 / 97-67
331-200/250	3844018-1	3rd STAGE STR SEAL	N/A
331-200/250	3844019-1	3rd STAGE TURBINE STR	95-09
331-200/250	3844028-1	TURBINE BRG SUPPORT	96-07 / 02-22
331-200/250	3844028-2	TURBINE BRG SUPPORT	96-07 / 02-22
331-200/250	3844028-3	TURBINE BRG SUPPORT	96-07 / 02-22
331-200/250	3844028-4	TURBINE BRG SUPPORT	96-07 / 02-22
331-200/250	3844028-5	TURBINE BRG SUPPORT	96-07 / 02-22
331-200/250	3844028-8	TURBINE BRG SUPPORT	96-07 / 02-22
331-200/250	3844036	T2 STR SEAL	95-28
331-200/250	3844038	1st STAGE TURBINE STR	95-06 / 97-16 / 02-33
331-200/250	3844043	3rd STG STATOR SEAL	49-23-49 / 95-30
331-200/250	3844049	STATOR SUPPORT	49-23-49
331-200/250	3844050	LABYRINTH SEAL	49-23-49
331-200/250	3844080	BAFFLE	49-23-49 / 96-23
331-200/250	3860168	STARTER GEAR	49-23-49 / 02-09

331-200/250	3880168	OIL INLET TUBE	49/23/49 /97-53
331-200/250	3880169	OIL RETURN TUBE	49-23-49 /97-46
331-200/250	3884703-1	SEAL RETAINING	49-51-71
331-200/250	3884703-6	SEAL RETAINING	49-52-37

Honeywell GTCP331-350 Series APU Part Capability			
APU	Part Number	Description	Repair Authority
331-350	3103309	INTERSTAGE TURBINE SEAL	01-19
331-350	3822250	2ND STG CMPSR IMPELLER	02-38
331-350	3824007	BEARING INLET HOUSING	01-03
331-350	3826576	HOUSING, 3826138-3 (EB WELD)	02-24, 07-23
331-350	3826579	LAB SEAL, 3600459-6 (EB WELD)	02-25
331-350	3826755	SEAL, 3600825-2 (EB WELD)	08-17
331-350	3826756	INLET HOUSING	00-30
331-350	3826826	DESWIRL	01-57
331-350	3830405	TRANSITION LINER	N/A
331-350	3822065-	3RD STAGE AXIAL ROTOR	98-43
331-350	3840111-7	3RD STAGE TURBINE ASSY	98-43
331-350	3840203	2ND STG. TURBINE BLADE	N/A
331-350	3840204	2ND STG. TURBINE ROTOR ASSY	N/A
331-350	3842107-	1ST STG. TURBINE WHEEL ASSY	N/A
331-350	3842107-7	1ST STG. TURBINE WHEEL ASSY	N/A
331-350	3842107-8	1ST STG. TURBINE WHEEL ASSY	N/A
331-350	3842107-11	1ST STG. TURBINE WHEEL ASSY	N/A
331-350	3844340	COMBUSTOR TRANSITION LINER	07-12
331-350	3844408	1ST STAGE SHROUD SUPPORT	01-31
331-350	3844409	PISTON RING HOUSING	01-30
331-350	3844421	2ND STAGE SHROUD SEGMENT	01-01
331-350	3844427	1ST STAGE NOZZLE	00-23
331-350	3844431	2ND STG TURB. NOZZLE ASSY	09-06
331-350	3844433	3RD STG. T-NOZZLE ASSY	98-36
331-350	3844442	3RD STG. T-NOZZLE ASSY	98-36
331-350	3844447	3RD STAGE TURBINE SEAL	98-49
331-350	3844898	1ST STAGE NOZZLE SEGMENT	00-29
331-350	3846634	2ND STG TURB. NOZZLE SEGMENT	00-28
331-500	3840279-1	ROTOR SEAL COUPLING	14-02
331-500	3842153-2	1ST STAGE TURBINE BLADE	14-06
331-500	3842153-3	1ST STAGE TURBINE BLADE	14-06
331-500	3844469-2	HOUSING, 3826138-3 (EB WELD)	14-01
331-500	3844495-1	LAB SEAL, 3600459-6 (EB WELD)	14-03
331-500	3844602-4	SEAL, 3600825-2 (EB WELD)	14-07
331-500	3844602-5	SEAL, 3600825-2 (EB WELD)	14-07
331-500	3844854-1	TURBINE BEARING SUPPORT	14-05
331-500	3844854-3	TURBINE BEARING SUPPORT	14-05
331-500	3822065-	TURBINE STATOR SUPPORT HOUSING	14-04
331-500	3827141-2	1st STAGE DESWIRL	TAR EA331-395

APU	Part Number	Description	Repair Authority
331-500	3827623-1	INLET PANEL	TAR EA331-407
331-500	3844495-1	BALL BEARING HOUSING	TET EA14-03
331-501	3844474-2	2ND STAGE TURBINE SEAL	14-08

TurbineAero Engine Technics – Tempe APU Parts Contact Information

Tempe Facility

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